I claim:

1.   A method comprising orienting a multilayer film in the machine direction at a draw-down ratio effective to give the film a dart-drop strength that increases with increasing draw-down ratio, wherein the film comprises at least one layer of a linear low density polyethylene (LLDPE) and at least one layer of a high density polyethylene (HDPE) or a medium density polyethylene (MDPE).

2.   The method of claim **1** wherein the HDPE has a density within the range of 0.941 g/cm^3 to 0.970 g/cm^3.

3.   The method of claim **1** wherein the MDPE has a density within the range of 0.926 g/cm^3 to 0.940 g/cm^3.

4.   The method of claim **1** wherein the LLDPE has a density within the range of 0.865 to 0.925 g/cm^3.

5.   The method of claim **1** wherein the film is oriented at a draw-down ratio effective to cause the film delaminating.

6.   The method of claim **1** wherein the film is oriented at a draw-down ratio to give the film a dart-drop strength greater than that of the original film.

7.   The method of claim **1** wherein the LLDPE, HDPE, and MDPE each has a weight average molecular weight (Mw) within the range of 120,000 to 1,000,000.

8.   The method of claim **7** wherein the Mw is within the range of 135,000 to 500,000.

9.   The method of claim **7** wherein the Mw is within the range of 140,000 to 250,000.

10. The method of claim **1** wherein the LLDPE, HDPE, and MDPE each has a number average molecular weight (Mn) within the range of 10,000 to 500,000.

11. The method of claim **10** wherein the Mn is within the range of 11,000 to 50,000.

12. The method of claim **10** wherein the Mn is within the range 11,000 to 35,000.

13. An oriented film made by the method of claim **1**.

14. A multi-wall film made by the method of claim **5**.